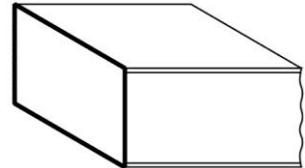


TECOLINE P Straight edging

Characteristics:

TECOLINE P is an endless single-layer edging strip supplied in rolls with a surface finish. Made from non-fading, specially formulated papers, in plain colours or printed with wood-grain or fancy patterns and impregnated with duroplastic resins.



Types:	Thickness	
	<u>approx. mm:</u>	<u>approx. inch:</u>
TECOLINE P 70 plain only	0.32 - 0.37 mm	0.013 - 0.015 inch
TECOLINE P 90 plain only	0.45 - 0.50 mm	0.018 - 0.02 inch
TECOLINE P 50	0.31 - 0.34 mm	0.012 - 0.013 inch
TECOLINE P 30	0.28 - 0.31 mm	0.011 - 0.012 inch
TECOLINE P 10 Basic-Art. 0010557-....	0.23 - 0.26 mm 0.28 mm	0.009 - 0.01 inch 0.011 inch

Applications:	Straight edging for the edge-processing of wooden substrates.
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Substrates:	Particle board, MDF board, solid wood, etc.
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Processing:	TECOLINE P edging strip can basically be used on any edging machine (with both PVAc and hot melt adhesives).
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*Example: EVA hot melt adhesive
Wood moisture content: approx. 8-12 %
Processing temperature at the roller:
approx. 190-210 °C
Feed rate: at least 20 m/min.*

Please follow the instruction of the machine and glue manufacturers.
The temperature of the material being processed should not be less than 20 °C.

Finish:	Lacquered finish in various designs and gloss levels.
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For the full range of options please refer to our product brochure entitled "Finish designs".

Embossing:	- Mechanical woodgrain pore - Mechanical ash pore - Chemical woodgrain pore (real pore) - Pearl structure
Chemical resistance:	Depending on the finish TECOLINE P edging strip is chemically resistant as defined by DIN 68861, Part 1B to 1D.
Fastness to light:	At least 6 on the international wool scale, DIN EN ISO 105-B02
Backings:	<p>Reverse-sanding: for special processing techniques (e.g. PVAc adhesive bonding)</p> <p>PVAc glue: Pre-coated edges for thermo activation methods.</p> <p>Primer: Polyurethane primer for better adhesion of our products with e.g. polyamide hot melt adhesives, urea glues and other adhesive systems.</p> <p>Hotmelt-coating: EVA hot melt adhesives (normal and heat-resistant) and polyamide hot melt adhesives for industry, skilled trades and DIY.</p>
Form as supplied:	<ul style="list-style-type: none"> - Roll width: from 6 mm in all standard edge strip widths - Hot melt adhesive coated edge: from 16 mm to max. 100 mm Special widths available on request. - Internal roll diameter 150 mm - Roll length: without hot melt adhesive approx. 450 m with hot melt adhesive approx. 200 m
Packaging:	in polyethylene bags in boxes on pallets
Storage:	Cool and dry in original packaging (Approx. 20 °C, 55-65 % air humidity) 6 months.

TTA-1210 Date: 23.09.2013

The information provided in this specification is based on actual practice and on the results of in-house testing, and is consistent with the current level of our knowledge. This information is intended merely as a guide and shall not be deemed to provide any warranty of specific product properties or suitability for a specific application. Since we have no influence on materials and processing conditions, we cannot be held liable for anything arising from this specification.

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